

Work Order ID 128780-1

128780

Page 1

January-26-15 2:57:48 PM

Item ID: D066-1004-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: R66 Primary Hook

Stop

NS2

Start Date: 1/26/15 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/30/15 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D066-1004

B

100

Document Control

0.00

DAS
27
9-89

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D066-1004-011

CHG002

DAS
46
9-89

FEB 04 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
27
9-89

15/1/28

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
46
9-89

FEB 04 2015

Work Order ID 128780

128780

Page 2

Item ID: D066-1004-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: R66 Primary Hook

Stop *NS2*

Start Date: 1/26/15 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 1/30/15 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					2			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D066-1004-011								
	Location: _____								
	PPP Rev: _____								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

FEB 03 2015

DAS
06
03

MLJ 15-02-04

15-2-4

Picklist Print

January-26-15 2:57:46 PM

Page 1

Work Order ID: 128780

128780

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM IPP Rev:B
14.11.18 now @ chg 002 per ecn14-650 DDverf:JLM IPP Rev:C 14.12.01 IIN-
REVB per ecn14-657 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4983-041		Manufactured	No				Each	0.0000		127031		DAS 27	
4 *D4983-041*										127025		JAN 28 2015	
Cargo Hook Assembly										127032			
D5008-1		Purchased	No				Each	10.0000				DAS 27	
4 *D5008-1*												JAN 28 2015	
Manual Release Cable													

Location Loc Qty Loc Code

ST215 10
127033 10
Each 0.0000

D5051-1		Manufactured	No				Each	0.0000		127035		DAS 27	
4 *D5051-1*												JAN 28 2015	
Cyclic Switch Housing													
D5052-1		Purchased	No				Each	10.0000				DAS 27	
4 *D5052-1*												JAN 28 2015	
Switch													

Location Loc Qty Loc Code

ST144 10
127018 10
Each 12.0000

D5066-3		Manufactured	No				Each	12.0000				DAS 27	
4 *D5066-3*												JAN 28 2015	
Cargo Hook Placards													

Location Loc Qty Loc Code

ST145 12
127037 12

Picklist Print

January-26-15 2:57:46 PM

Page 2

Work Order ID: 128780

128780

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

D5066-5

DAS
46
9-89

Manufactured No

Each 12.0000

4 *D5066-5*
Cargo Hook Placards

17 4
** 2XB

JAN 28 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

ST

10

126646

10

ST145

2

127039

2

Each

12.0000

17 4
** 2XB

D5066-7

DAS
46
9-89

Purchased No

4 *D5066-7*
Cargo Hook Placards

**

JAN 28 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

ST145

12

127041

12

Each

12.0000

17 4
** 2XB

D5066-9

DAS
46
9-89

Purchased No

4 *D5066-9*
Cargo Hook Placards

**

JAN 28 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

ST145

12

127043

12

Each

6.0000

17 4
** 2XB

D5092-041

DAS
46
9-89

Manufactured No

4 *D5092-041*
Doubler Assembly

**

JAN 28 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

ST147

6

126652

6

Each

0.0000

17 4
** 2XB

D5092-3

DAS
46
9-89

Manufactured No

4 *D5092-3*
Template

**

128534

DAS
06
9-89

January-26-15 2:57:47 PM

Shop Packet Print

Page 2

Picklist Print

January-26-15 2:57:47 PM

Page 3

Work Order ID: 128780

128780

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

D5095-1 Manufactured No

Each 10.0000

4 *D5095-1*
Fuse Holder

DAS
46
9-89

**

Smb

JAN 27 2015

Location

Loc Qty

Loc Code

ST147

10

127036

10

Each

20.0000

**

Smb

JAN 27 2015

D5096-1 Purchased No

7 *D5096-1*
Fuse

DAS
46
9-89

Location

Loc Qty

Loc Code

ST147

20

126653

20

Each

3.0000

**

Smb

JAN 27 2015

D5108-1 Manufactured No

4 *D5108-1*
Relay Bracket

DAS
46
9-89

Location

Loc Qty

Loc Code

prelim

3

116693

3

Each

0.0000

**

Smb

JAN 27 2015

D5116-041 Manufactured No

4 *D5116-041*
Wiring Harness

DAS
46
9-89

Location

Loc Qty

Loc Code

st555

10

m131068

10

Each

10.0000

**

Smb

JAN 27 2015

7 *M12883/55-01*
Relay Base

DAS
46
9-89

Location

Loc Qty

Loc Code

st555

10

m131068

10

Each

10.0000

**

Smb

JAN 27 2015

Picklist Print

January-26-15 2:57:47 PM

Page 4

Work Order ID: 128780

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

128780

D066-1004-011

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

M6106/19-017

Purchased

No

Each

20.0000

4

M6106/19-017

Relay

DAS
46
9-89

Location

Loc Qty

Loc Code

ST547

10

m131199

10

st555

10

10

Each

554.0000

4

MS21042L06

Purchased

No

MS21042L06

Nut

DAS
46
9-89

Location

Loc Qty

Loc Code

ST304

350

m131294

50

m131317

300

ST305

204

m129499

11

193

Each

35.0000

8

MS21919WDG5

Purchased

No

MS21919WDG5

CLAMP

DAS
46
9-89

Location

Loc Qty

Loc Code

ST273A

10

M131026

10

ST297

25

M129022

25

Smb
JAN 27 2015

Smb
JAN 27 2015

Smb
JAN 27 2015

Picklist Print

January-26-15 2:57:47 PM

Page 5

Work Order ID: 128780

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

128780

D066-1004-011

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

MS24665-151

Purchased

No

Each

348.0000

2 8

SMB
JAN 27 2015

MS24665-151

Cotter Pin

DAS
46
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

289

m128401

44

m129909

245

MS26574-20

Purchased

No

Each

10.0000

1 4

SMB
JAN 27 2015

MS26574-20

Circuit Breaker, 20 Amp

DAS
46
9-89

Location

Loc Qty

Loc Code

ST286

10

m131156

10

Each

1,237.000

3 8

SMB
JAN 27 2015

MS27039-08-10

Purchased

No

MS27039-08-10

Screw

DAS
46
9-89

Location

Loc Qty

Loc Code

ST281

1237

m128799

1237

Each

187.0000

1 4

SMB
JAN 27 2015

MS35206-227

Purchased

No

MS35206-227

Screw

DAS
46
9-89

Location

Loc Qty

Loc Code

ST277

187

109369

187

4

January-26-15 2:57:47 PM

Shop Packet Print

Page 5

Picklist Print

January-26-15 2:57:47 PM

Page 6

Work Order ID: 128780

Parent Item: D066-1004-011

Parent Item Name: R66 Primary Hook

128780

D066-1004-011

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 4.00

Required Qty: 4.00

MS35489-149

Purchased

No

Each

115.0000

4

**

Smb
JAN 27 2015

4 *MS35489-149*
GROMMET

DAS
46
9-89

Location

Loc Qty

Loc Code

ST274

115

115

Each

16.0000

8

**

7x 131420

DAS
46
9-89

NAS43DD3-16N

Purchased

No

Each

16.0000

8

**

4 *NAS43DD3-16N*
SPACER

DAS
46
9-89

*

Location

Loc Qty

Loc Code

ST263

16

16

117065

1

FEB 03 2015

6.0 PARTS LIST

QTY -011	QTY -021	PART NUMBER	DESCRIPTION
X		D066-1004-011	PRIMARY CARGO HOOK
	X	D066-1004-021	PRIMARY CARGO HOOK PROVISIONS
1		D4983-041	HOOK ASSEMBLY
1	1	D5008-1	MANUAL RELEASE CABLE
1	1	D5051-1	CYCLIC SWITCH HOUSING
1	1	D5052-1	CYCLIC ELECTRICAL SWITCH
1	1	D5066-3	PLACARD (DEPRESS AND PULL)
1	1	D5066-5	PLACARD (LOAD LIMIT)
1	1	D5066-7	PLACARD (CARGO RELEASE)
1	1	D5066-9	PLACARD (CARGO)
1	1	D5092-3	TEMPLATE
1	1	D5092-041	DOUBLER ASSEMBLY
1	1	D5095-1	FUSE HOLDER
2	2	D5096-1	FUSE
1	1	D5108-1	RELAY BRACKET
1	1	D5116-041	WIRING HARNESS
1	1	M12883/55-01	RELAY BASE
1	1	M6106/19-017	RELAY
1	1	MS21042L06	STEEL LOCK NUT
2	2	MS21919WDG5	CLAMPS
2	2	MS24665-151	COTTER PIN
1	1	MS26574-20	20 AMP CIRCUIT BREAKER
2	2	MS27039-0810	SCREW
1	1	MS35206-227	SCREW
1	1	MS35489-149	GROMMET
2	2	NAS43DD3-16N	STANDOFF

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Revision: B

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